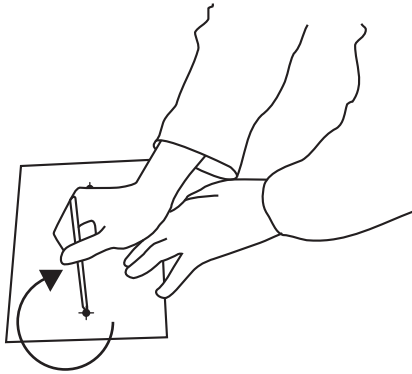
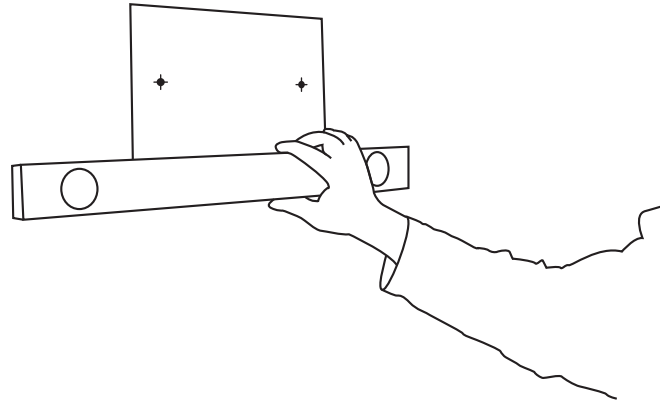


# FITTING INSTRUCTIONS - FACELESS FIXING PLAQUES



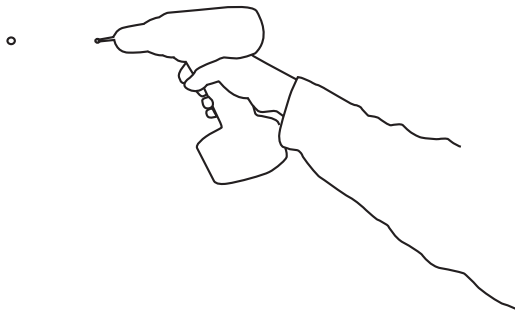
**Step 1.**  
Screw the provided dowels into the threaded inserts in the rear of your sign, finger tight is all that is necessary as the inserts will not allow over tightening.



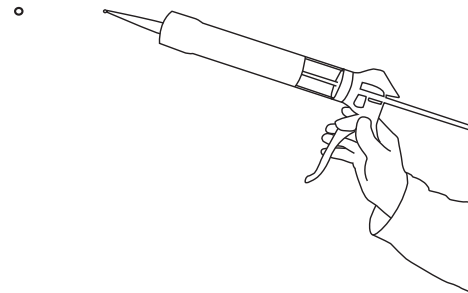
**Step 2.**  
Decide on the placement of your stone sign using the supplied drilling template. Use a spirit level to ensure it is level.



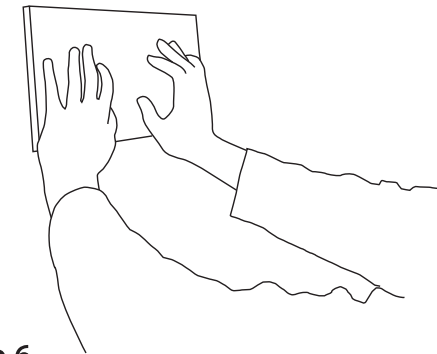
**Step 3.**  
Mark the drill holes using a pencil/pen or bradall by piercing through the template.  
If your sign is of a bespoke size and we have not included a template then draw a level line and mark positions of the holes by measuring off the plaque.



**Step 4.**  
Use the marks made in step 2 as a guide to drill 2 pilot holes. Then use an 8-10mm drill bit to drill holes of approx. 50mm deep.



**Step 5.**  
Half fill the holes with a hard wearing epoxy resin, or a masonry exterior grab adhesive e.g No More Nails or GripFill (There are numerous brands available)



**Step 6.**  
Guide your stone sign into the holes, ensuring the dowels on the rear enter the holes smoothly. Press and hold firmly against the plaque for 30-60 seconds

## Tools required:

Handheld drill (cordless or 240v) • Spirit level • Bradall/Pen/Pencil • 2mm drill bit • 8-10 mm drill bit • Epoxy resin/Masonry exterior grab adhesive e.g. No More Nails